


Go to [www.tilmor.com/resources](http://www.tilmor.com/resources) for complete parts list, additional resources and replacement part ordering.

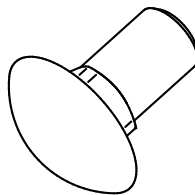
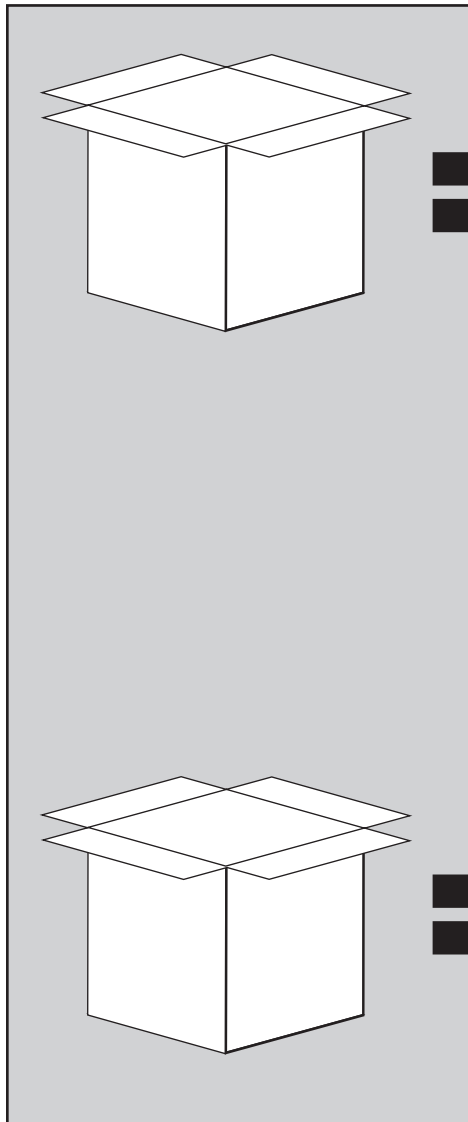
Release Date: 07/16/2019  
Document Number: 12.70039  
Revision Number: 00

**ATTENTION**  
Review safety information before operation.

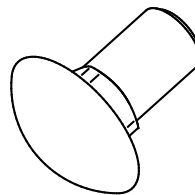
Tools	
	1/2" Socket 9/16" Socket Drive Extension Torque Wrench

**Installation Time (estimated)** **15 minutes**

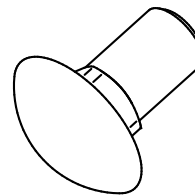
## REQUIRED PARTS



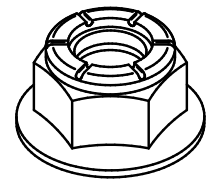
3x  
Bolt, Carriage  
5/16" x 1-1/4"  
97.0510



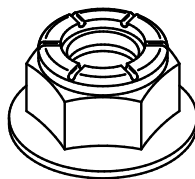
2x  
Bolt, Carriage  
3/8" x 1"  
97.0608



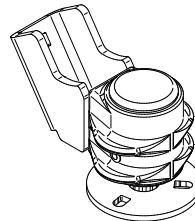
2x  
Bolt, Carriage  
3/8" x 2-1/4"  
97.0618



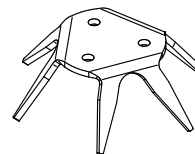
3x  
Nut, Locking  
Flange 5/16"  
99.E0102



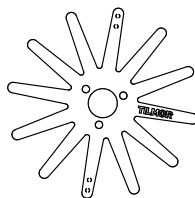
2x  
Nut, Locking  
Flange 3/8"  
99.E0082



1x  
Hub Assembly

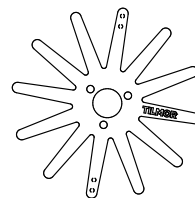


1x  
Drive Plate  
AW-1133



1x  
Finger, Soft 9"  
(Red)  
AW-3072

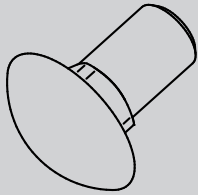
OR



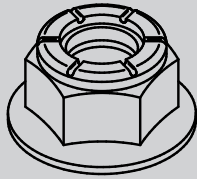
1x  
Finger, Medium 9"  
(Yellow)  
AW-3057

# ASSEMBLY

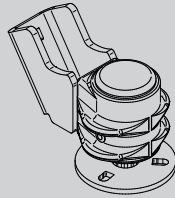
 1/2" Socket, Drive Extension, Torque Wrench



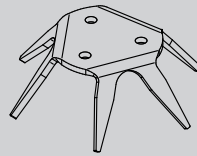
4x  
Bolt, Carriage  
5/16" x 1-1/4"  
97.0510



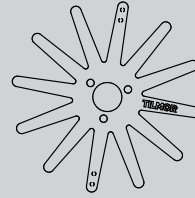
8x  
Nut, Locking  
Flange 5/16"  
99.E0102



1x  
Hub Assembly

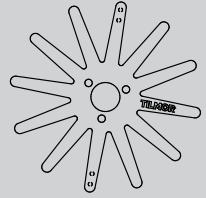


1x  
Drive Plate  
AW-1033

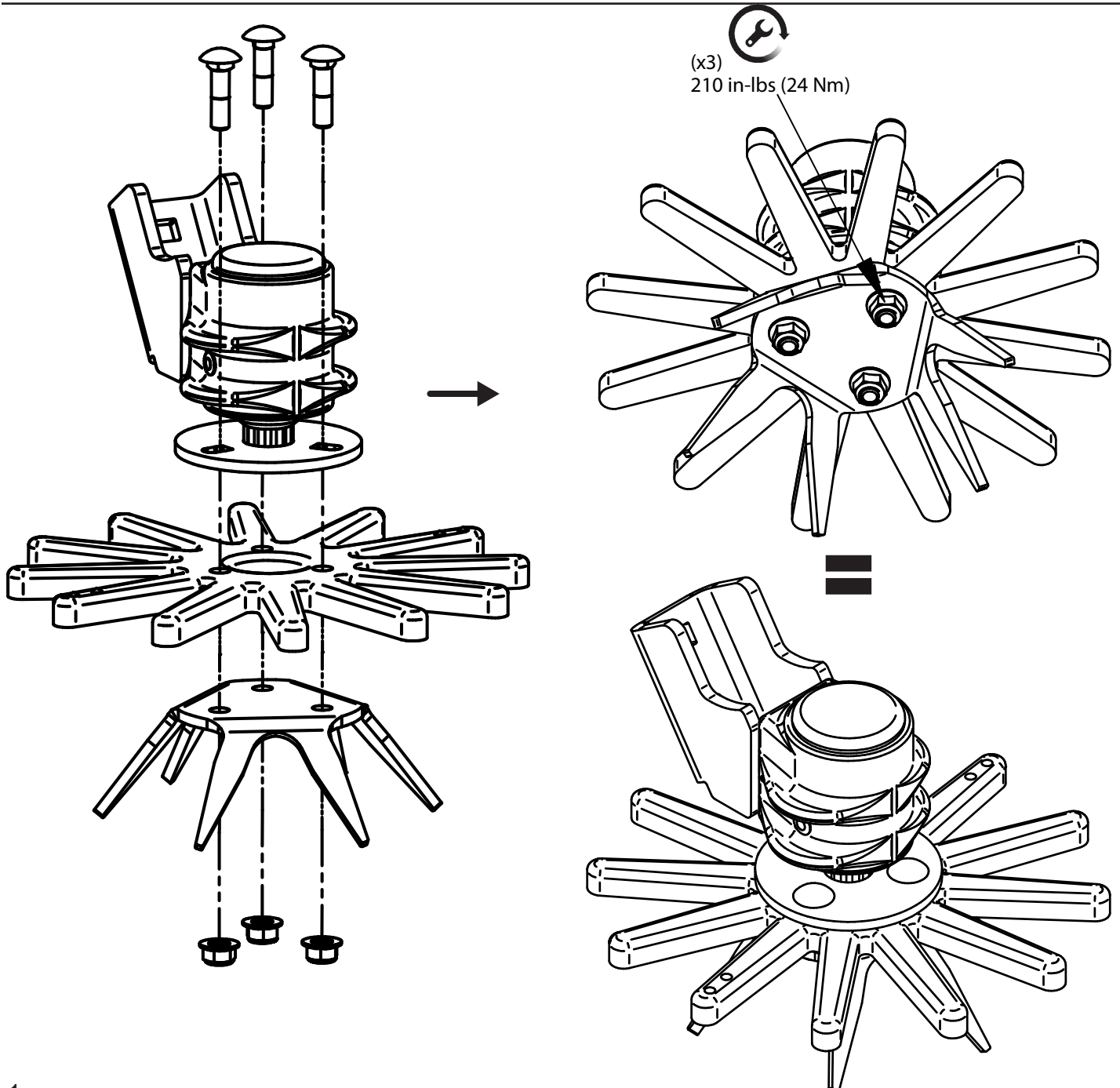


1x  
Finger, Medium 13"  
(Yellow)  
AW-3011

OR

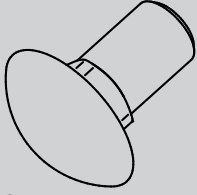


1x  
Finger, Hard 13"  
(Black)  
AW-3012

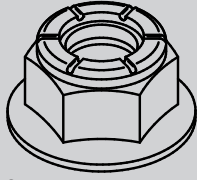


# INSTALLATION ON FLAT SHANK

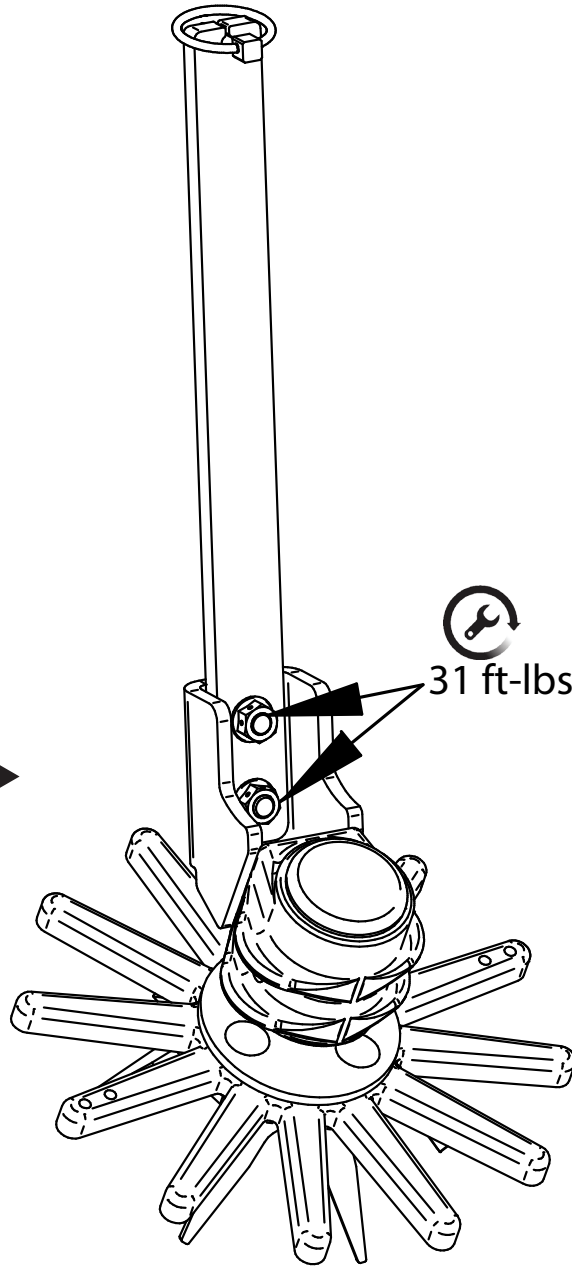
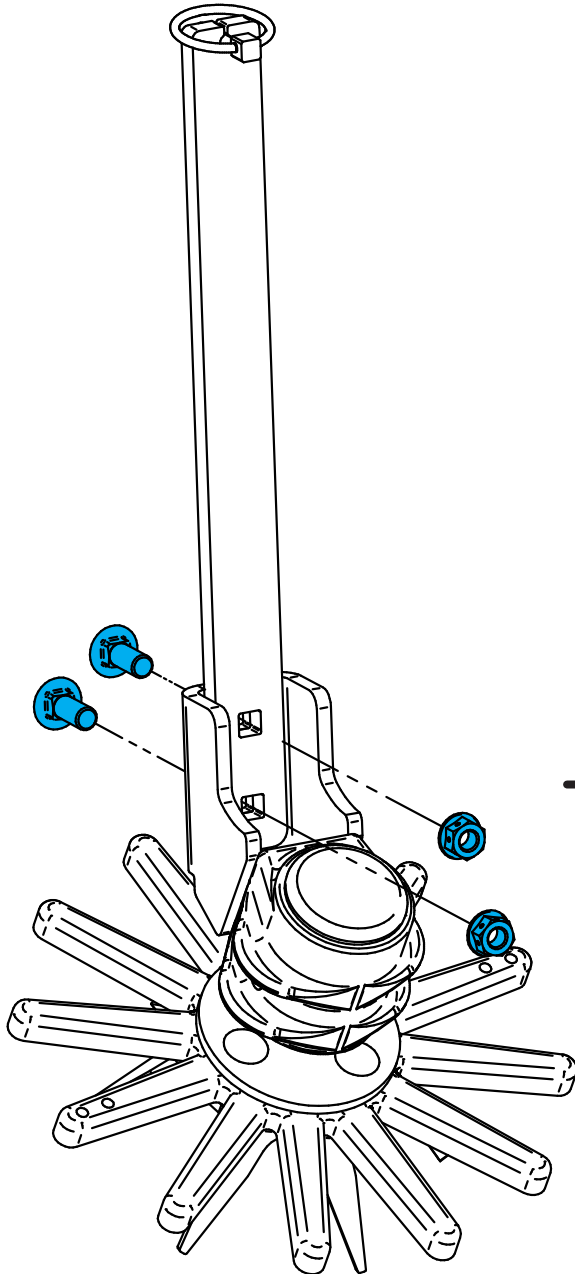
 9/16" Socket, Torque Wrench



2x  
Bolt, Carriage  
3/8" x 1"  
97.0608



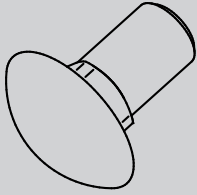
2x  
Nut, Locking  
Flange 3/8"  
99.E0082



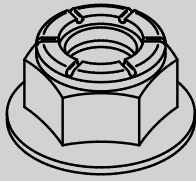
31 ft-lbs (42 Nm)

# INSTALLATION ON MODBAR

 9/16" Socket, Torque Wrench



2x  
Bolt, Carriage  
3/8" x 2-1/4"  
97.0618



2x  
Nut, Locking  
Flange 3/8"  
99.E0082

